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collar and shoes are available in  
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features sizes 4 ½ 16 enhanced internal  
flow low hoop stresses on coupling  
thanks to tighter thread tolerances 20  
bevel for smooth horizontal installation  
enhanced structural capacity same as  
pipe body

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the floating collar and shoes are  
available in different api certificated  
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and buttress thread btc connection  
strength and tightness are two main  
coupling technical indicators

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api buttress btc connections are  
available in pipe sizes 4 1 2 through 20  
figure 1 2 btc connections larger than  
13 3 8 od can be subject to cross  
threading extreme care in the field can  
ensure the proper make up of the  
larger sizes the shear resistant large  
thread cross section and easy running  
characteristics of btc make it

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dec 1 2017 this specification covers  
dimensions tolerances and marking  
requirements for api threads and the  
gauges that control the acceptance  
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pipe round thread casing round thread  
tubing and buttress casing connections  
are included

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the btc thread has higher joint and  
bending strengths than ltc or stc as a  
result this thread is often used in  
deeper wells where higher hook loads

are experienced thread compound must also be used to obtain a seal with btc btc is also run in horizontal wells where doglegs can cause high bending loads on larger casings

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1 to avoid cross threading stab pipe in a smooth controlled fashion ensuring the pipe is vertical when doing so continue to support and stabilise the pipe throughout the stabbing and make up operation 2 upon commencement of initial rotation use low rpm 5 rpm or below in order to ensure the pipe has not cross threaded during stabbing 3 *api octg connections api certified casing threads* - Apr 14 2023  
btc has a square thread with a flat root and crest a runout design and five buttress threads per inch each thread

type is suited for a specific well condition stc is a good choice for shorter length casing applications that do not involve high axial loads or bending

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the two steps are identified as 1 the 75 percent shoulder width method 2 the mismatched outside diameter method the two methods are fully described in annex i 6 2 3 other considerations table 3 table a 3 have bevel diameters that cover a range from a suggested minimum od to a maximum od the tables also contain a reference id **tenarisxp buttress** - Dec 10 2022  
api compatibility the connection s buttress thread profile makes it fully compatible with standard api buttress connections by being api compatible in both pin and box operators can use standard api accessories and draw on a wide range of threading and repair shops providing flexibility and efficiency  
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may 17 2005 buttress thread two types of buttress thread profiles used in machinery buttress thread forms also known as sawtooth thread forms 1 or breech lock thread forms 2 are screw thread profiles with an asymmetric shape having one

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casing pipe dimensions and weight chart for api round thread and buttress thread lables outside diameter nominal linear mass t c wall thickness inside diameter drift diameter calculated mass c plain end mass gain or loss due to end finishing lb round thread buttress thread 1 2 00 d in lb ft t in d in in lb ft short long rc scc

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inspection inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of two 2 threads complete thread length is indicated in api rp 5b1

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dimensions eue tubing coupling other requirements in api 5ct standard 1 appearance quality

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