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molten with an element such as magnesium or cerium to induce the formation of free graphite as nodules or spherulites the followings are the grade requirement to the chemical components and physical properties and also grade comparison chart

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spherical shapes rather than in the shape of flakes the latter being typical of gray cast iron as nodular or spheroid cal graphite cast iron sometimes referred to as ductile iron constitutes a family of cast irons in which the  
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web the following six grades of spheroidal cast iron for this category are sg 700 2a sg 600 3a sg 500 7a sg 400 15a sg 400 i8a and sg 350 22a 3 2 1 these grades normally apply to castings of thickness between 30 mm and 200 mm and with a unit mass greater than 2 000 kg

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web the normal chemical composition for this grade is as the following c 2 7 3 7 si 0 8 2 9 mn 0 3 0 7 p 0 1 s 0 02 the chemical composition has big difference in different standards all compositions are just for reference

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