

Wetter Zabeltitz 7 Tage

Huangqi Zhang

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bolt tightening sequence

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5 15 10 20 2 12 7 17 4 14 9 19 24 bolt flange

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flanges under normal assembly
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lightly tighten the first bolt then move
directly across or 180 degrees for the
second bolt then move 1/4 turn around
the circle or 90 degrees for the third
bolt and directly across for the fourth
continue this sequence until all bolts
are tightened when tightening a four
bolt flange use a criss cross
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flange joint securely it is essential to
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evenly across the flange face if you
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2 3 4 5 6 7 8 9 10 11 12 rotation order
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