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web c the nut may need to be slightly tightened or loosened to meet the required end play d rotated counterclockwise against the retainer nut e use a hammer and staking tool to stake the stake washer to the spindle nut in three positions conventional wheel end systems initial adjusting nut torque a final adjusting nut torque c spindle thread

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web to place the nut on the spindle or tighten or loosen the nut on the spindle while the keeper is installed inside the nut doing so may deform the keeper and allow the nut to unthread during operation spindle thread damage could also occur leaving the axle unusable do not bend or manipulate keyway tang in any way

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 axle sump or hub assembly step 2
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 while rotating the wheel step 3 initial
 back off back the adjusting nut off one
 full turn step 4
axilok maclean fogg cs - Oct 05 2023
 web the innovative design of the axilok
 unitized wheel bearing nut system has
 been the industry standard in the truck
 and trailer industry for over 20 years

the benefits of the axilok system over
 traditional jam nut solutions are easily
 adjustable one piece assembly for
 increased speed accuracy and
 repeatability
manual wheel bearing adjustment
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 web install the inner spindle nut and
 torque to 300 ft lbs do not back off the
 spindle nut engage the locking device
 that is part of the spindle nut system if
 the locking system cannot be engaged
 when the nut is at 300 ft lbs advance
 the nut until the locking system can be
 engaged reference note above