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Judd E. Hollander

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bolting material with minimum tensile
strength requirement of 75 ksi 515 mpa
yield 30 ksi 205 mpa and maximum
hardness of 223 hbw 96 hrb a193 gr
b8m class 2 has a minimum tensile
requirement of 125 ksi 860 mpa yield of
100 ksi 690 mpa and maximum
hardness of

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stainless steel fasteners tend to gall
especially with long run downs
prevailing torque fasteners impact
drivers and lack of lubrication

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fasteners intended for use in pressure
vessels valves flanges and fittings
although this material is often available
in national coarse unc thread pitches if
being used in traditional applications
threads are specified 8 threads per inch
tpi for diameters above one inch

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measuring any tension in the threaded
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generally torqued using an allen key
hex wrench or hex key sa193m carriage
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